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## Inhibition of microRNA let-7a Increases the Specific Productivity of Antibody-Producing CHO Cell Lines

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**Abstract** Chinese hamster ovary cells (CHO) are the preferred cell line for the production of recombinant biopharmaceuticals, which constitutes a multi-billion dollar global market. Major challenges to improving protein productivity of CHO in large-scale production cultures include growth level, cellular stress, and translation rate. Because microRNA (miR, miRNA) can simultaneously perturb multiple pathways by inhibiting translation or destabilizing different mRNAs, we explored their utility to extend the cell growth phase or alter protein production per cell (specific productivity) with the goal of enhancing current optimization techniques to increase the production capacity of CHO cell cultures. To investigate the effect of altered microRNA expression on CHO cell viability and specific productivity, two clinically relevant antibody-producing CHO cell lines were stably transduced with lentiviral vectors encoding nine different miRNAs or anti-miRNAs based on their potential involvement in pathways critical for recombinant protein production. Inhibition of miR let-7a led to a 50%–68% increase in specific productivity in two recombinant antibody-producing cell lines. Furthermore, following miR let-7a inhibition, we identified increased expression of its targets HMGA2, MYC, NF2, NIRF, RAB40C, and eIF4a which are important mediators of apoptosis, protein translation, and cellular metabolism. Overall, this work provides proof of concept that exogenous microRNA modifications can positively affect specific productivity of CHO cell cultures and highlights the potential of miR let-7a to have a broad impact on the complex biological functions necessary for improving the capabilities of CHO cell lines.

**Keywords** microRNA; miR let-7a; CHO cells; Productivity

### Background

Chinese hamster ovary (CHO) cells are a key component of recombinant protein production platforms used to manufacture therapeutic biomolecules (Wurm, 2004; Li et al., 2010). Numerous areas have been explored to improve the production capacity of this line, such as optimizing media formulations, growth conditions and methods for clone selection; however, obtaining an optimal producer cell clone is a challenging process that likely will require the use of new optimization strategies in combination with these traditional techniques (Porter et al., 2010; Fox et al., 2003; Wurm, 2004; Li et al., 2010; Meleady et al., 2012). One such strategy is to identify ways to modulate CHO cell function in order

to increase specific productivity (Qp) without sacrificing cell viability. Typically, identifying a producer line with high Qp can be a key first step prior to optimization of growth conditions and media formulations. Therefore, an approach that incorporates key cellular modifications that improve Qp and CHO viability into the optimization process may extend the time frame of viable cell culture and allow for optimization of growth conditions that further elevate cell density, potentially leading to improvements on overall productivity.

MicroRNAs (miRs, miRNAs) are small, 19-25 nucleotide non-coding RNAs that downregulate protein expression by binding to imperfectly

complementary sequences in the 3' untranslated region (UTR) of mRNAs and preventing their translation to protein by preventing ribosome binding or inducing mRNA degradation (Ambros, 2001; Buckingham, 2003; He et al., 2009). MiRNAs play a key role in maintaining cellular homeostasis and regulating important cellular pathways, such as growth and apoptosis, and therefore, inappropriate miRNA expression has been associated with a number of diseases, including cancer, where they may contribute to pathogenesis by altering numerous proteins and pathways simultaneously. The ability for a change in a single microRNA to have substantial effects on cellular function and to regulate multiple physiological processes (Sampson et al., 2007; Muller et al., 2008; Barron et al., 2011) supports the idea that modifying miR expression in production cell culture could extend the productive cell growth phase and/or increase specific productivity. Accordingly, investigators have begun to examine the role of microRNAs in CHO cell cultures (Muller et al., 2008; Barron et al., 2011; Gammell et al., 2007; Hackl et al., 2010; Bort et al., 2012) primarily through analysis of alterations in endogenous miRNAs that occur throughout production culture. A small number of studies have also explored the effect of ectopically expressed miRs or anti-miRs on CHO cells (Barron et al., 2011; Meleady et al., 2011; Druz et al., 2011, Strotbek et al., 2013) however, broader exploration and careful characterization of the ability to use miRNA to engineer CHO cell lines is required before this technology can be implemented routinely to increase production of therapeutic biologics.

To investigate the effect of altered microRNA expression on CHO cell specific productivity, we selected CHO producer cell lines currently utilized to produce pharmaceutically relevant monoclonal antibodies (mAb). Two such lines producing different monoclonal antibodies were selected to test the hypothesis that a phenotypic change resulting from miR alteration could be demonstrated in more than one antibody-producing cell line. Using these lines provides a unique advantage to this study in that our findings may be more directly applicable to production

cell culture. Monoclonal antibody-producing CHO cells were stably transduced with lentiviral vectors expressing miRs or anti-miRs chosen for their potential involvement in pathways important for production cell culture, such as cellular proliferation, stress response, apoptosis, and mRNA translation. Results indicated that miR-modified cell lines displayed altered production culture characteristics, such as increased Qp and cell viability compared to control cell lines. In particular, inhibition of miR let-7a displayed the strongest and most consistent effects on increasing Qp and extending the length of productive cell growth of CHO producer cell cultures. Focused studies on the mRNA targets of miR let-7a in CHO cells revealed clues about the potential molecular mechanism behind miR let-7a inhibition, supporting the potential of this miR to enhance recombinant protein production in CHO cells.

## 1 Results

### 1.1 MicroRNAs selected to engineer antibody-producing cell lines based on involvement in biotechnologically relevant pathways

We identified seven miRNAs with the potential to regulate cellular pathways important for protein production culture, such as cell proliferation, cell cycle progression, and protein synthesis (Table 1). In order to determine if changes in the expression of these select miRs could favorably alter production cell cultures, we used a biopharmaceutically relevant mAb-producing CHO suspension cell line. Lentiviral vectors were used to express microRNAs or anti-sense microRNA inhibitors (anti-miRs) to alter endogenous miRNA levels in this CHO cell line. Transduced cells were selected in puromycin to establish stable lines expressing increased or decreased levels of all chosen miRNAs (Table 1). These constructs contain a GFP or RFP marker gene enabling confirmation that transduction efficiency approached 100% (Supplementary Figure 1). Marker gene expression was monitored and confirmed throughout the use of these modified cell lines, and quantitative RT-PCR demonstrated a high level of expression of both miRs and anti-miRs in the resulting stably transduced cell lines (Supplementary Table 1).

Table 1 microRNAs selected for modulation in antibody-producing CHO cell lines

miRNA	Rationale for Evaluation	Target Genes	References
<b>anti-miR let-7a</b>	Regulates cell proliferation, cell cycle progression and apoptosis	Ras, c-myc	Dong et al., 2010; Pillai et al., 2005
	Regulates transcriptional initiation	HMGA2	Shimizu et al., 2010
	Controls cell cycle to avoid replicative stress-induced senescence	E2F2, CCND2	Gammell et al., 2007
		NF2, CDK6	Bueno et al., 2010
<b>miR-10a</b>	Upregulates protein translation/synthesis	HOX genes	Orom et al., 2008
	Alters cell survival, apoptosis, and self-renewal pathways	Ribosomal proteins	Ovcharenko et al., 2007
		TRAIL pathway	Bryant et al., 2012
<b>anti-miR-10a</b>	Down-regulation observed in CML; regulates cell growth	USF2	Agirre et al., 2008
<b>anti-miR-16</b>	Regulates cell cycle progression, cell proliferation, and apoptosis	BCL-2	Cimmino et al., 2005
		CCND1	Bonci et al., 2008
		WT1	Gao et al., 2011
<b>miR-21</b>	Overexpressed in numerous cancers; regulates apoptosis	Casp 3, PDCD4	Yin et al., 2008; Biggar et al., 2009
	Increases during cold stress/heat shock to adapt to stress and increase survival	NFIB, TPM1	Pan et al., 2010; Si et al., 2007
		PTEN signaling	Chan et al., 2005
<b>anti-miR-21</b>	Reduced miR-21 levels increased growth rate in HeLa cells		Cheng et al., 2005
<b>anti-miR-101</b>	Regulates proliferation, histone methylation, and stem cell pluripotency	EZH2	Friedman et al., 2009
<b>anti-miR-145</b>	Down-regulated in multiple cancers and in B cell malignancies	Myc, IRS1	Gammell et al., 2007
	Regulates cell proliferation and apoptosis	MAPK7, ERK5	Zhang et al., 2011
		FLI1, DFF45	Zhang et al., 2010
<b>anti-miR-143</b>	Down-regulated in multiple cancer types	AKT signaling	Borralho et al., 2011
	NFkB-dependent proliferation/apoptosis	MAPK7, ERK5	Jordan et al., 2011
	Alters glucose/energy metabolism through ORP8 (AKT signaling)		

### 1.2 Anti-miR let-7a increases CHO cell specific productivity

Following the generation of stable miR-modified CHO cell lines, we measured changes in cell viability and Qp (calculated using viable cell density (VCD) (Supplementary Table 2) and antibody titer (Supplementary Table 3) resulting from altered miRNA expression (Figure 1). Since specific productivity is a critical measure of the utility of a

production cell line (Yoon et al., 2006; Baumann et al., 2007; Brezinsky et al., 2003; Fox et al., 2003; Wurm, 2004; Browne and Al-Rubeai, 2009), we measured both the cumulative and maximum Qp (described in Materials and Methods) as indicators of positive effects of miR modification on production cell culture. MiR-10a, anti-miR let-7a and anti-miR-143 demonstrated the highest levels of cumulative Qp, with specific productivity increases of 63%, 71% and

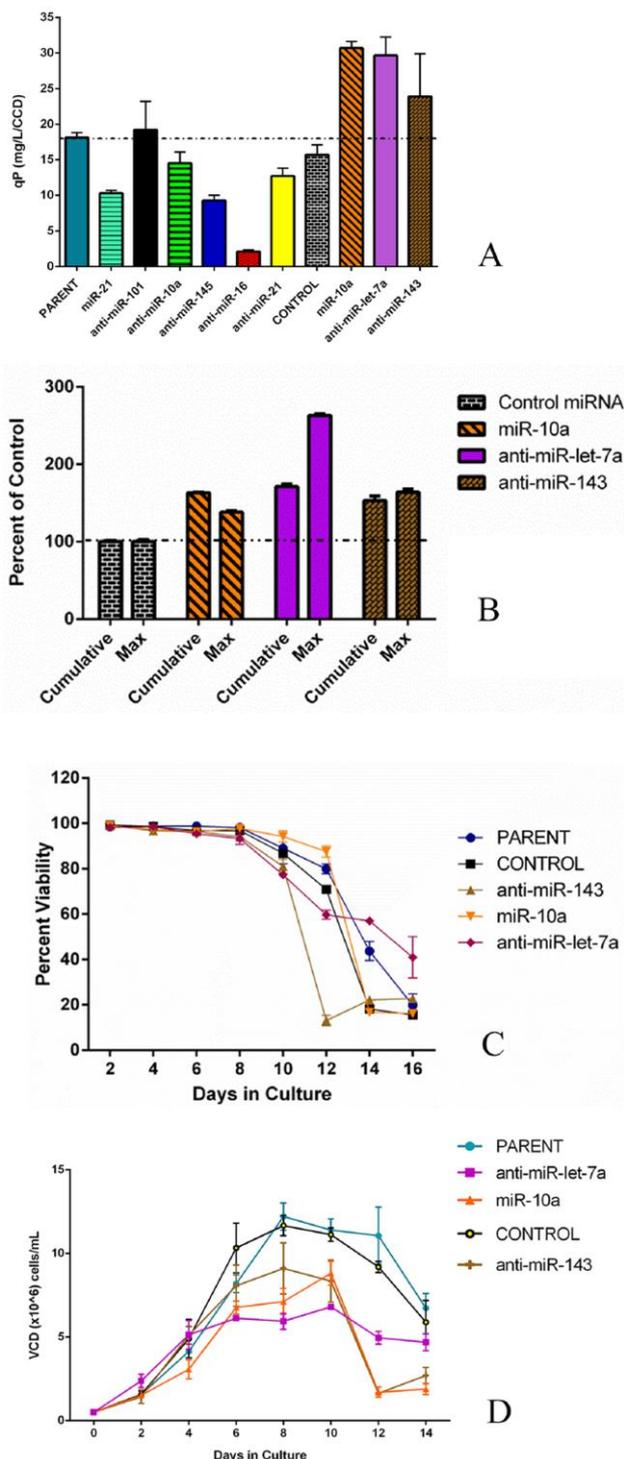


Figure 1 miR-10a, anti-miR let-7a and anti-miR-143 increase Qp in antibody-producing CHO cells. Fed-batch assays of miR or anti-miR-modified producer cell lines were performed in triplicate in 125 mL shake flasks. Cells were monitored over 14 days for VCD and titer.

Note: (A) End of run Qp was calculated as titer/integral of cumulative VCD and reported as mg/L/cumulative cell day (CCD). (B) Maximum Qp was calculated as described in the Methods and shown relative to the corresponding cumulative Qp for each cell line. (C) Percent viability of anti-miR let-7a, anti-miR-143 and miR-10a modified CHO cell lines compared to parent and control lines measured every two days for 14 days. (D) VCD was measured every two days in anti-miR let-7a, anti-miR-143 and miR-10a modified CHO cell lines and results are shown as cells ( $\times 10^6$ )/mL

53% compared to control lines, respectively (Figure 1A). In addition to evaluating cumulative Qp, we also evaluated the maximum Qp, calculated at peak VCD for each of these miR-modified cell lines. Results showed increases in maximum specific productivity of 38%, 163% and 64% for miR-10a, anti-miR let-7a and anti-miR-143 compared to parent/control lines (Figure 1B), respectively. The additional miR-modified CHO cell lines showed either no significant change, or showed a decrease in Qp compared to parent/control cultures.

Assessment of cell viability indicated that the observed increase in specific productivity was not a result of cell death caused by modulation of miR expression in the culture. Specific productivity was highest for anti-miR let-7a (Figure 1B), yet the viability of this culture exists between that of anti-miR-143 and miR-10a from culture days 10 through 12 (Figure 1C). Importantly, from day 14 forward, anti-miR let-7a maintained the highest viability of all cultures tested, dropping only to 40% viability at day 16 compared to less than 20% for the unmodified cell lines (Figure 1C). Similar to viability, the viable cell density of miR-10a and anti-miR-143 modified lines peaked at levels only slightly higher than those of anti-miR let-7a at day 8 but their growth decreased 8-fold or higher from day 10 to day 14, while anti-miR let-7a remained at a relatively constant level through day 14 (Figure 1D). Increased Qp without cell death and a prolonged growth phase represent key features of anti-miR let-7a-modified cultures that may allow for further optimization of culture conditions or clonal selection in order to increase productivity.

Taken together, inhibition of miR let-7a provided the greatest increase in Qp with the most prolonged growth profile of all miR-modified lines evaluated. Therefore, we focused further efforts on characterizing the molecular effects of anti-miR let-7a on CHO cell function.

### 1.3 Inhibition of miR let-7a function was consistent in an additional mAb-producing CHO cell line

In order to determine whether the effects of anti-miR let-7a on CHO viability and specific productivity were specific to the initially tested producer cell line, or if this effect could be more generalized to other production cultures, an additional CHO cell line with a higher production capacity and producing a different mAb was selected. Results in the two mAb-producing cell lines tested were similar to each other in that anti-miR let-7a cell lines exhibited 50 and 68% increases in Qp compared to control while maintaining higher cell viability over a longer time than control cell lines (Figure 2A and 2B; data used to calculate Qp is found in Supplementary Table 4). Reverse phase LC/MS further verified that the mAb product from the anti-miR-modified cell lines was equivalent to parental lines in fidelity and integrity (Supplementary Figure 2). Interestingly, we observed an inverse relationship between the initial mAb production capabilities of the parental cell line and the percent increase in Qp upon introduction of anti-miR let-7a (Figure 2C). Specifically, the second cell line displayed a 1.6-fold increased production capacity compared to the first cell line, and this translated to a lower increase in Qp (approximately 1.4 fold), suggesting that miR modification generally affects recombinant protein production in a positive manner, but may have a larger benefit to the lowest-producing cell lines.

### 1.4 Anti-miR let-7A increased the levels of numerous targets important for CHO cell productivity

To understand the functional effects of miR let-7a inhibition, we examined multiple predicted and validated targets of miR let-7a that have been shown in a myriad of cell types and disease settings to regulate multiple pathways including proliferation,

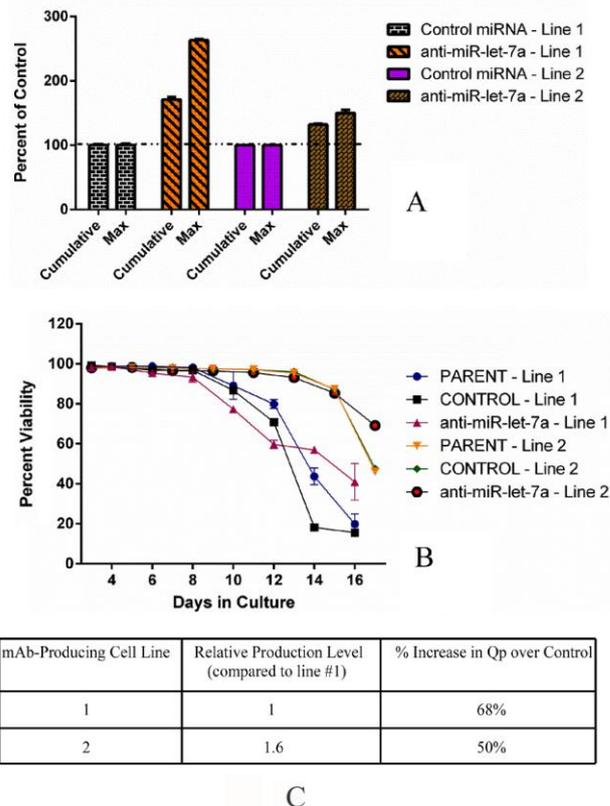


Figure 2 Increased Qp due to anti-miR let-7a is reproducible in an additional antibody-producing cell line with significant maintenance of cell viability.

Note: (A) Maximum QP was calculated as described and shown relative to the corresponding cumulative Qp for anti-miR let-7a versus control in two antibody producing cell lines. (B) Percent viability was measured over time for anti-miR let-7a versus parent/control in two antibody producing cell lines. (C) % increase in cumulative Qp was evaluated relative to control in 2 cell lines producing recombinant mAb at different levels

stress resistance, and protein translation (De Vito et al., 2011, Sampson et al., 2007, Johnson et al., 2005, Mathonnet et al., 2007). Since the effect of miR let-7a in CHO cells has not been previously examined, we selected a panel of potential targets involved in pathways that could be of specific relevance to production culture (Muller 2008). Within this panel of miR let-7a-targets were three classes of targets that could be important for the mechanism of this miR on CHO cell specific productivity: (1) mRNAs previously shown to be modulated by mRNA degradation, including HMG2 (De Vito et al., 2011), MYC (Sampson et al., 2007), NF2 (Meng et al., 2007),

NIRF (Wang et al., 2012), RAB40C (Yang et al., 2011), PRDM1 (Lin et al., 2011), and Integrin-b3 (Muller et al., 2008); (2) mRNAs shown to be regulated by miR-let-7a translational inhibition, such as RAS (Johnson et al., 2007), IGF (Lu et al., 2011), and EIF2A (Mathonnet et al., 2007); and (3) mRNAs bioinformatically predicted to be miR-let-7a targets, such as EIF4A.

Results from these experiments indicated that inhibition of miR let-7a in two different mAb-producing CHO cell lines led to increased mRNA levels of multiple miR let-7a targets, including HMGA2, MYC, NF2, NIRF, RAB40C and EIF4A (Figure 3A). Other genes, such as PRDM1, Integrin-B3, IGF, RAS and EIF2A did not exhibit altered mRNA expression levels following inhibition of miR let-7a (data not shown). In previous work, RAS has been shown to be inhibited translationally

rather than through mRNA degradation; therefore, we measured RAS protein expression and found increased levels upon inhibition of miR let-7a (Figure 3B). Key pathways affected by these mRNA or protein alterations resulting from miR-let-7a inhibition in mAb-producing CHO cell lines may include proliferation, apoptosis, resistance to stress, cellular metabolism, and regulation of the translational and/or secretory machinery (Muller et al., 2008; Barron et al., 2011; De Vito et al., 2011; Sampson et al., 2007; Meng et al., 2007; Wang et al., 2012; Yang et al., 2011). The potential roles of the targets of miR let-7a in mediating these key biological pathways are summarized in Figure 4. Together, our data support the notion that altering miRNA could provide a significant advantage in engineering CHO cell lines through the unique ability of miRNA to affect a diverse set of targets that could amplify the overall positive effects on cell viability and specific productivity.

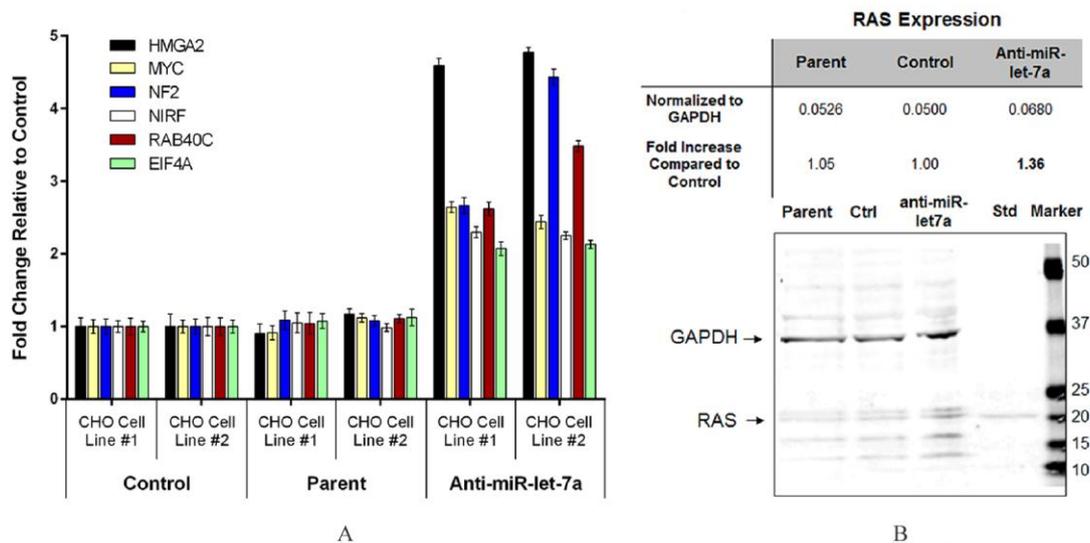


Figure 3 Alteration of mRNA and protein targets of miR-let-7a in antibody-producing CHO cells

Note: (A) Following inhibition of miR let-7a, multiple mRNA targets in CHO cells were evaluated by TaqMan quantitative PCR. Fold changes in the indicated genes in miR or anti-miR-modified cell lines compared to control lines are shown. Bars represent mean  $\pm$  SD. (B) Western blot showing protein levels of RAS and the loading control GAPDH in parental, control, and anti-miR let-7a cell lines. Densitometric measurements were used to calculate the % change in the RAS/GAPDH ratio following inhibition of miR let-7a compared to control

## 2 Discussion

Muller and colleagues (Muller et al., 2008) have suggested that altering miRNA known to regulate cell growth, nutrient utilization, translation, stress

resistance and apoptosis might be of greater significance to increasing protein production than altering miRs that change throughout the course of production cell culture. By selectively altering the

expression of various miRs involved in these pathways, we provided preliminary proof of this concept by showing that inhibition of miR let-7a in mAb-producing CHO cell lines led to a substantial increase in Qp compared with other miRs evaluated. Previous work identified differential expression of miR-7 following a temperature shift in CHO cell culture and further showed that over-expression of this miR transiently altered not only CHO cell proliferation (Barron et al., 2011), but also a number of proteins that may be responsible for this effect (Meleady et al., 2012). Our results support previous work and build upon it by advancing our knowledge of an miRNA previously not evaluated in CHO cells, miR-let-7a. This is the first report to our knowledge to highlight the potential impact of inhibition of miR let-7a on specific productivity and cell viability and to support the hypothesis that selecting miRs to engineer CHO cell lines based on their known function rather than on observed endogenous changes is a viable path forward that could positively influence producer cell line development and optimization.

Target-miR interactions have been demonstrated in multiple cell types and disease settings, particularly in mouse and human, but miRNA targets in CHO cells are still being elucidated (Meleady et al., 2011). Our results show for the first time that inhibition of miR let-7a in CHO cells led to changes in multiple genes/proteins previously associated with cell cycle control/proliferation and apoptosis, stress response, cellular metabolism, and protein transcription/translation. This finding is in agreement with previous work on the function of miR let-7a and is important to the field because these pathways represent key functional areas exploited by cell engineering efforts to maximize production of recombinant proteins from CHO cell lines. Specifically, our results indicated that miR let-7a altered RAS, MYC, NF2, RAB40C, NIRF and HMGA2, which have been shown previously to regulate cell proliferation and apoptosis in systems other than CHO (Figure 4) (Johnson et al., 2007; Sampson et al., 2007; Yang et al., 2011; Wang et al., 2012; De Vito et al., 2011). In addition to cell proliferation and apoptosis, MYC and RAS may influence the ability to adapt to stress and to overcome

metabolic deficiencies, both of which are important for the proper processing of proteins and regulation of transcription factors (Figure 4) (Benassi et al., 2006; Yaari-Stark et al., 2010; Zhu et al., 2011; Rottiers et al., 2012). eIF4a, which plays an important role in regulating translation initiation essential for cells with high protein synthesis rates, was also regulated by miR let-7a. Although it remains unclear if eIF4a is a direct target of this miRNA, this is the first report to our knowledge linking miR let-7a to eIF4a in CHO cells and potentially revealing a relationship that may contribute to the observed increase in CHO cell specific productivity.

Increases in specific productivity following CHO cell alteration have been observed previously following alterations in cell culture media or due to the addition of sodium butyrate (Oster et al., 1993). Sodium butyrate is known to affect protein synthesis through the inhibition of deacetylases, the induction of histone synthesis, and the induction of cell cycle arrest in the G1 phase, among other potential mechanisms (Giancotti et al., 1988). In CHO cells, sodium butyrate increased productivity by substantially increasing protein production; however, the cell density was compromised due to the specific effect of sodium butyrate on cell cycle progression (Oster et al., 1993; Jiang and Sharfstein, 2007). Unlike previous work, this study demonstrates maintenance of cell viability and viable cell density over time in anti-miR let-7a modified cell lines. This is a critical feature of miR let-7a modification, in that it provides for an extended window of protein production time where anti-miR let-7a modified cells are at steady state VCD compared to unmodified lines that have already started to die. Although there is a possibility that the increased window of viable cell growth could be attributed to a more favorable culture environment resulting from a lower overall biomass, this study points to an added growth benefit resulting from inhibition of miR let-7a. Additionally, this modification makes it possible to further optimize overall growth conditions to elevate viable cell density and increase overall culture productivity throughout the extended course of culture. Isolating and evaluating a large pool of clones to attain those with

more favorable growth/production characteristics could easily be incorporated into the development process, as this is routinely done in a production setting for unmodified cell lines. In addition to altering growth conditions through media optimization and other methods, it is also possible to simultaneously alter more than one miR, particularly through use of an inducible expression system such as the Tet-Inducible miRNA Expression System, to yield a more robust line by addressing multiple areas at once. Since the inhibition of miR let-7a leads to increased specific productivity while extending cell viability, the alteration of a second miR, such as miR-21, may elevate overall cell density earlier in the growth process, leading to substantial increases in overall antibody titer. Furthermore, miR-10a and anti-miR-143 also altered growth characteristics and could be employed in this capacity in conjunction with anti-miR let-7a. Although optimization of production cell clones and evaluation of miRNA combinations is

beyond the scope of the current study, we hope our results will encourage continued efforts to characterize the ability of miRNA modifications to improve recombinant protein production.

In summary, inhibition of miR let-7a in multiple mAb-producing CHO cell lines used actively in production cell culture led to increased specific productivity and favorable growth characteristics through the regulation of multiple mRNA and protein targets in pathways critical for efficient recombinant protein production. Work from this manuscript lays the foundation for continued mechanistic research into understanding the role of miR let-7a in the alteration of these pathways. Taken together, our results lend strong support to the hypothesis that modulation of one or more microRNAs may be an effective tool to produce the complex phenotypic changes necessary to significantly impact CHO cell line development and optimization strategies through important effects on cell viability and specific productivity.

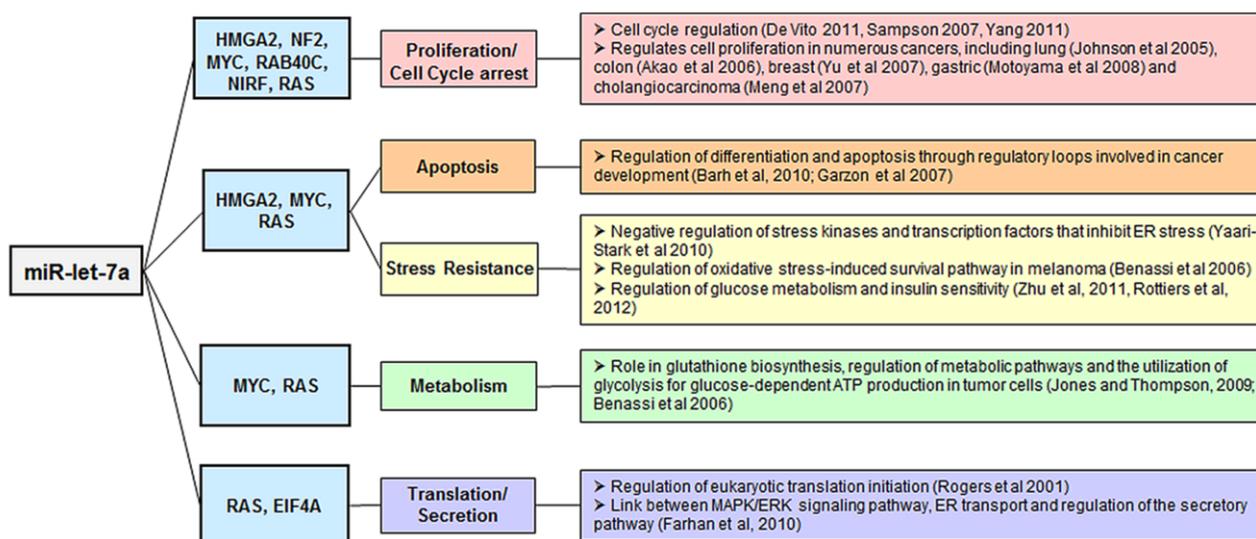


Figure 4 miR let-7a alters multiple pathways potentially important for the production capability of CHO cells

Note: Target genes involved in multiple cellular pathways including proliferation/cell cycle, apoptosis, stress resistance, metabolism and transcription/translation were altered due to modulation of miR let-7a in antibody-producing cell lines

### 3 Materials and Methods

#### 3.1 Cell Culture and transduction

Chinese hamster ovary cells (in-house suspension CAT-S CHO line) expressing various monoclonal antibodies were grown in CD CHO medium (Life Technologies, Carlsbad, CA) supplemented with 50

uM L-Methionine sulfoximine (MSX; Sigma Aldrich, St. Louis, MO) and 0.5X GS Supplement (SAFC Biosciences, Lenexa, KS). Shake flask cultures were maintained at 120 RPM, 37C, 6% CO<sub>2</sub> and 80% humidity. Two hundred fifty thousand cells were transduced with lentiviral vectors over-expressing

miR-10a, miR-21 or a vector control (Open Biosystems, Huntsville, AL), or those expressing anti-miR let7a, -16, -101, -143 or -145 or a vector control (System Biosciences, Mountain View, CA) at an MOI of 2-20. Transduced cells were expanded and selected for 2~3 weeks in 5 ug/mL Puromycin. Utilizing the GFP or RFP vector components (from anti-miR or miR vectors, respectively) cells were collected by fluorescence-activated cell sorting (FACS) and expanded for fed-batch cell culture.

Fed-batch assays were performed in triplicate in 125mL shake flasks. Five hundred thousand cells were seeded in 25 mL CD CHO media with supplements described above. Cultures were fed 10% (v/v) every 2 days for a total of 5 feeds using an in-house medium (F-003) containing 40 g/L glucose. Cultures were followed for 14 days and monitored every two days for viable cell density (VCD), % viability (%V) and cell size using a ViCELL Cell Viability Analyzer (Beckman Coulter, Indianapolis, IN). Antibody titer was measured using the Octet system (forteBIO/Pall Life Sciences, Menlo Park, CA). Specific productivity (Qp) was calculated as:

$$Q_p = \frac{\text{Titer at day}_{\text{final}} - \text{Titer at day}_{\text{initial}}}{\text{Integral cell area}}$$

$$= \frac{\text{Titer at day}_{\text{final}} - \text{Titer at day}_{\text{initial}}}{(\text{VCD}_{\text{final}} - \text{VCD}_{\text{initial}}) * (\# \text{ days in culture}) / \text{LN} (\text{VCD}_{\text{final}} / \text{VCD}_{\text{initial}})}$$

Titer is reported as  $\text{ug/mL} \times 1 \times 10^6 = \text{pg/mL}$

VCD is reported as cells/mL

Final Qp values are reported as pg/cell/day or mg/L/CCD (Renard et al., 1988; Yoon et al., 2006; Li et al., 2010; Breszinsky et al., 2003; Fox et al., 2003). Maximum productivity was calculated at peak VCD and titer, while cumulative Qp was calculated over the entire course of a fed-batch assay. Titer, cumulative Qp and maximum Qp are all presented as relative units compared to baseline.

### 3.2 RNA Extraction and Real-time PCR analysis

Total RNA was extracted from  $0.5-5 \times 10^6$  cells using a miRvana miRNA Isolation Kit (Life Technologies) according to the manufacturer's instructions. Concentration was determined by Nanodrop analysis and RNA quality assessed on an Agilent 2100

Bioanalyzer using the RNA 6000 Nano Lab Chip. For TaqMan analysis of over-expressed miRNAs, 100~300 ng total RNA was reverse transcribed to cDNA using Multiscribe RT and Megaplex RT primer pools (Life Technologies) according to manufacturer's instructions. The resulting cDNA was preamplified using TaqMan PreAmp Master Mix and Megaplex preamp primer pools (Life Technologies) in a reaction containing 12.5 L  $2 \times$  TaqMan PreAmp Master Mix, 2.5 L  $10 \times$  Megaplex PreAmp primers, 7.5 L H<sub>2</sub>O and 2.5 L RT product. After cycling, amplified samples were diluted 1:4 in DNA Suspension Buffer (TEKnova, Hollister, CA) and held at -20C or used immediately for PCR. Real-time PCR on the preamplified material was performed using TaqMan assays specific for miR-10a and miR-21 (ABI/Life Technologies, Carlsbad, CA). The expression of each miRNA was evaluated relative to U6 snRNA.

To prepare samples for loading into  $48 \times 48$  dynamic array chips (Fluidigm, South San Francisco, CA), the reaction mix contained 2.5 L  $2 \times$  Universal Master Mix (ABI/Life Technologies), 0.25 L Sample Loading Buffer (Fluidigm), and 2.25 L pre-amplified cDNA. To prepare the primer/probes, the reaction mix contained 2.5 L  $20 \times$  TaqMan Gene Expression Assay and 2.5L Assay Loading Buffer (Fluidigm). Prior to loading the samples and assay reagents into the inlets, the chip was primed in the IFC Controller. Five microliters of sample prepared as described was loaded into each sample inlet of the dynamic array chip, and 5 L of  $10 \times$  gene expression assay mix was loaded into each detector inlet. Upon completion of the IFC priming and load/mixing steps, the chip was loaded on the BioMark™ Real-Time PCR System for thermal cycling.

Anti-miR expression was assessed using the QuantiMir RT kit (System Biosciences) according to manufacturer's instructions. Reactions were diluted 1:10 in DNA Suspension Buffer (TEKnova) for SYBR Green Real Time PCR using miR-specific forward primers and a universal reverse primer (System Biosciences). Quantitative PCR reactions contained 1 L diluted QuantiMir cDNA, 0.5 L 10 uM Universal Reverse Primer, 1 L 10M miRNA-specific Forward Primer, 15 L  $2 \times$  SYBR Green qPCR Mastermix buffer

and 12.5 L RNase-free H<sub>2</sub>O. Thermal cycling was performed on an Applied Biosystems 7900 real-time PCR instrument. A melt analysis was included at the end of the run to verify amplification reaction specificity. U6 snRNA was used as an internal control.

For expression analysis of miR let7a mRNA targets, cDNA was synthesized from 500 ng extracted total RNA using SuperScript III First-Strand Synthesis SuperMix (Life Technologies) and random hexamers following the manufacturer's instructions. Pre-amplification was performed using TaqMan Gene Expression Assays and TaqMan PreAmp Master Mix. Reactions contained 5 L of cDNA, 10 L PreAmp Master Mix and 5 L of 0.2× gene expression assay mix (comprised of all primer/probes to be assayed) for a final volume of 20 L. Pre-amplified cDNA was assayed by Real-Time PCR with TaqMan Gene Expression Assays specific for target genes of interest and TaqMan Universal Master Mix (Life Technologies) using a BioMark™ instrument (Fluidigm), as indicated above for over-expressed miRs.  $\beta$ -actin and GAPDH were used as internal controls and data were evaluated using the delta-delta Ct method.

### 3.3 Western blotting

Target protein alterations were assessed by western analysis of lysed cultures with or without miRNA modifications. Cell lysates of antibody producing CHO cultures were prepared in RIPA Lysis and Extraction Buffer (Pierce) with HALT protease and phosphatase inhibitors (Pierce). Fifteen micrograms cell lysates were resolved on 4%~12% NuPage gels (Life Technologies) in 1×MOPS running buffer (Life Technologies) under reducing conditions and transferred to PVDF membranes (Life Technologies). Membranes were blocked for 1 hr in Protein-Free T20 (PBS) Blocking Buffer (Thermo Scientific Pierce, Rockford, IL) and incubated overnight at 4°C with a 1:500 dilution of rabbit anti-RAS (Cell Signaling, Danvers, MA) or a 1:333 dilution of mouse anti-GAPDH (abcam, Cambridge, UK) primary antibodies. Blots were incubated in fluorescent-labeled secondary antibodies: anti-rabbit 800CW (LI-COR, Lincoln, NE) and anti-mouse 680LT (LI-COR) for RAS and GAPDH, respectively, in PBST<sub>0.1%</sub> + 0.02% SDS for 30 min at RT.

Fluorescent signals and band intensities were captured and quantified using the Odyssey Imaging System (LI-COR) and Odyssey software (LI-COR).

### 3.4 Antibody fidelity/Integrity analysis

Antibodies from miR or anti-miR-modified lines were produced and purified using Protein A affinity chromatography. Reverse phase separation was carried out using an Agilent 1200 series instrument equipped with an Agilent Zorbax Poroshell SB300 C3 75×1.0 mm column. 2 g protein sample was reduced and injected on the column. The column was equilibrated with 90% Solvent A (0.1% Formic Acid in H<sub>2</sub>O) and 10% Solvent B (0.1% Formic Acid in Acetonitrile), and elution was achieved by step gradient from 10%~60% B. The flow rate and temperature were maintained at 0.4 mL/min and 35°C throughout the run.

Mass spectrometric analyses were carried out in a positive ion mode with a scan range of 300-3000 m/z on an Agilent 6520 LC/MS QTOF mass spectrometer (Agilent Technologies, Santa Clara, CA). The coupling between the LC and the TOF was via an electrospray ionization (ESI) source with dual nebulizers-one nebulizer for the LC eluent and one nebulizer for the internal reference mass compounds (m/z 322.0481 and m/z 1221.9906). The ESI mass spectra were analyzed using Agilent MassHunter Qualitative Analysis with Bioconfirm for automated deconvolution and protein confirmation.

### Authors' Contributions

RWGIII, JJ, KS, LG and KR contributed to the conception of original idea, experimental design and data analysis. LG, HD, LC, CS and HF provided critical reagents, generated data and analyzed results. JZ and GR were responsible for critical review of data and manuscript organization. KS and LG were responsible for writing the manuscript with critical review by KR, YY and MB. All authors read and approved the final manuscript.

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Supplementary Table 1 PCR confirmation of miRNA expression in lentivector transduced cell lines. Levels of miR or anti-miR expression in miR-modified cell lines relative to a parental cell line were evaluated by TaqMan or QuantiMir RT PCR

miRNA	Fold overexpression
Parent	1
anti-miR let-7a	1329
miR-10a	272
anti-miR-10a	No primers available
anti-miR-16	1304
miR-21	18
anti-miR-21	683
anti-miR-101	No primers available
anti-miR-145	255
anti-miR-143	65

Supplementary Table 2 VCD in all miR-modified Ab-producing CHO cell lines. Shown are the means  $\pm$ SD of triplicate VCD values shown as cells ( $\times 10^6$ )/mL

Day	Parent	anti-miR let-7a	miR-10a	anti-miR-16	anti-miR-21	miR-21
0	0.5 $\pm$ 0.0	0.5 $\pm$ 0.0	0.5 $\pm$ 0.0	0.5 $\pm$ 0.0	0.5 $\pm$ 0.0	0.5 $\pm$ 0.0
2	1.6 $\pm$ 0.14	2.4 $\pm$ 0.40	1.5 $\pm$ 0.05	1.6 $\pm$ 0.40	1.0 $\pm$ 0.16	2.7 $\pm$ 0.23
4	4.1 $\pm$ 0.13	5.1 $\pm$ 0.85	3.1 $\pm$ 0.57	3.9 $\pm$ 0.35	4.2 $\pm$ 0.25	8.3 $\pm$ 0.44
6	8.2 $\pm$ 0.54	6.1 $\pm$ 0.11	6.8 $\pm$ 0.38	8.0 $\pm$ 1.0	9.5 $\pm$ 0.97	11.0 $\pm$ 2.1
8	12.2 $\pm$ 0.82	5.9 $\pm$ 0.49	7.1 $\pm$ 0.78	8.4 $\pm$ 1.3	11.7 $\pm$ 0.28	13.0 $\pm$ 1.4
10	11.4 $\pm$ 0.67	6.8 $\pm$ 0.10	8.8 $\pm$ 0.72	6.4 $\pm$ 1.1	11.7 $\pm$ 0.4	6.0 $\pm$ 1.3
12	11.1 $\pm$ 1.7	5.0 $\pm$ 0.38	1.7 $\pm$ 0.31	5.5 $\pm$ 1.0	10.4 $\pm$ 0.70	3.9 $\pm$ 1.9
14	6.7 $\pm$ 0.88	4.7 $\pm$ 0.51	1.9 $\pm$ 0.32	4.3 $\pm$ 0.77	10.2 $\pm$ 0.36	3.0 $\pm$ 0.41

Day	Control	anti-miR-10a	anti-miR-143	anti-miR-101	anti-miR-145
0	0.5 $\pm$ 0.0	0.5 $\pm$ 0.0	0.5 $\pm$ 0.0	0.5 $\pm$ 0.0	0.5 $\pm$ 0.0
2	1.6 $\pm$ 0.21	1.6 $\pm$ 0.08	1.4 $\pm$ 0.41	1.0 $\pm$ 0.01	0.73 $\pm$ 0.15
4	4.9 $\pm$ 1.2	3.5 $\pm$ 0.71	5.1 $\pm$ 0.53	3.7 $\pm$ 0.95	3.5 $\pm$ 0.21
6	10.3 $\pm$ 1.5	5.4 $\pm$ 0.86	8.1 $\pm$ 1.2	5.3 $\pm$ 1.4	10.2 $\pm$ 1.1
8	11.7 $\pm$ 0.60	6.8 $\pm$ 1.4	9.1 $\pm$ 1.5	7.3 $\pm$ 1.9	10.2 $\pm$ 0.40
10	11.1 $\pm$ 0.40	13.5 $\pm$ 0.97	8.4 $\pm$ 1.3	13.3 $\pm$ 2.6	10.7 $\pm$ 0.60
12	9.2 $\pm$ 0.33	4.1 $\pm$ 0.27	1.6 $\pm$ 0.12	7.3 $\pm$ 1.2	8.8 $\pm$ 0.28
14	5.9 $\pm$ 1.3	1.6 $\pm$ 0.30	2.7 $\pm$ 0.48	2.5 $\pm$ 2.4	8.1 $\pm$ 0.19

Supplementary Table 3 Relative Titer in all miR-modified Ab-producing CHO cell lines. Shown are the means  $\pm$ SD of triplicate titer values compared to the baseline value (day 2) from the parental CHO cell line

Day	Parent	anti-miR let-7a	miR-10a	anti-miR-16	anti-miR-21	miR-21
2	1.0 $\pm$ .04	1.4 $\pm$ .06	1.0 $\pm$ .04	0.13 $\pm$ .00	0.68 $\pm$ .05	1.5 $\pm$ .05
4	2.9 $\pm$ .12	4.2 $\pm$ .36	2.7 $\pm$ .10	0.36 $\pm$ .07	2.2 $\pm$ .11	4.7 $\pm$ .21
6	10.3 $\pm$ .75	10.2 $\pm$ .99	7.0 $\pm$ .60	1.6 $\pm$ .16	7.8 $\pm$ .28	14.1 $\pm$ 1.2
8	24.3 $\pm$ 1.2	20.2 $\pm$ 1.6	16.2 $\pm$ 1.0	1.5 $\pm$ .48	18.4 $\pm$ .50	23.3 $\pm$ 1.2
10	25.5 $\pm$ 1.6	24.6 $\pm$ 1.8	26.7 $\pm$ 2.0	2.6 $\pm$ .15	18.4 $\pm$ .45	20.8 $\pm$ .51
12	35.8 $\pm$ 2.0	34.0 $\pm$ 3.6	36.8 $\pm$ 4.8	3.5 $\pm$ .83	26.7 $\pm$ .89	22.0 $\pm$ 3.3
14	37.5 $\pm$ 1.9	33.5 $\pm$ 3.6	35.4 $\pm$ 2.3	3.4 $\pm$ .80	26.2 $\pm$ 1.8	19.1 $\pm$ 3.1

Day	Control	anti-miR-10a	anti-miR-143	anti-miR-101	anti-miR-145
2	1.0 $\pm$ .03	1.0 $\pm$ .03	0.65 $\pm$ .04	1.0 $\pm$ .03	0.68 $\pm$ .02
4	3.1 $\pm$ .35	2.8 $\pm$ .29	2.6 $\pm$ .31	3.1 $\pm$ .24	2.1 $\pm$ .08
6	9.8 $\pm$ 1.2	3.4 $\pm$ .44	3.5 $\pm$ .15	4.1 $\pm$ .16	8.5 $\pm$ .69

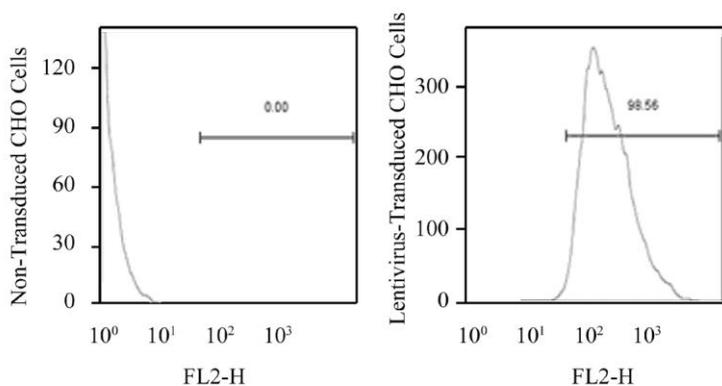
Continuing Supplementary Table 3

Day	Parent	anti-miR let-7a	miR-10a	anti-miR-16	anti-miR-21	miR-21
8	15.9 ± 2.2	7.2 ± .20	6.4 ± .38	6.4 ± .78	13.4 ± 1.6	
10	27.4 ± 1.9	14.4 ± .35	12.2 ± 1.9	11.9 ± 2.4	20.1 ± 2.0	
12	31.0 ± 1.9	25.4 ± 1.6	19.4 ± 3.4	24.7 ± 6.5	21.8 ± 1.8	
14	34.1 ± 4.8	25.5 ± 1.7	18.0 ± 3.6	30.7 ± 5.9	24.3 ± 1.6	

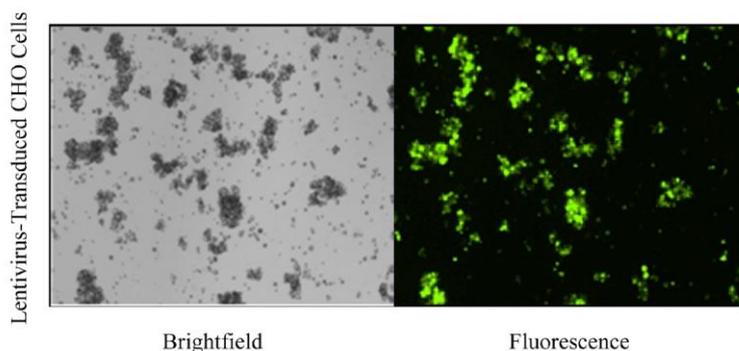
Supplementary Table 4 Viable Cell Density and Relative Titer in two miR-modified Ab-producing CHO cell lines. Shown are the means ± SD of triplicate VCD values shown as cells ( $\times 10^6$ )/mL and means of triplicate titer values compared to the baseline value (day 2) from the parental CHO cell line

Cell Line 1						
Day	Parent		Control		anti-miR let-7a	
	VCD	Relative Titer	VCD	Relative Titer	VCD	Relative Titer
0	0.5 ± 0.00	ND	0.5 ± 0.00	ND	0.5 ± 0.00	ND
2	1.56 ± 0.14	1	1.82 ± 0.32	1	1.96 ± 0.53	1.41
4	4.14 ± 0.13	2.91	5.50 ± 0.98	3.06	5.29 ± 1.02	4.17
6	8.19 ± 0.54	10.26	9.63 ± 1.36	9.78	6.57 ± 0.59	10.22
8	12.21 ± 0.82	25.26	10.62 ± 1.27	17.07	6.37 ± 0.99	21.15
10	11.4 ± 0.30	26.73	10.29 ± 1.31	28.67	6.04 ± 0.87	25.73
12	11.40 ± 0.67	35.81	9.53 ± 0.82	30.95	6.44 ± 0.52	33.98
14	11.07 ± 1.71	37.52	4.83 ± 3	34.05	6.25 ± 1.44	33.5

Cell Line 2						
Day	Parent		Control		anti-miR let-7a	
	VCD	Relative Titer	VCD	Relative Titer	VCD	Relative Titer
2	1.51 ± 0.03	ND	1.51 ± 0.06	ND	1.81 ± 0.11	ND
5	3.63 ± 0.17	1	3.63 ± 0.29	1	2.40 ± 0.22	1.18
7	4.17 ± 0.2	1.76	4.09 ± 0.29	1.74	2.37 ± 0.03	1.87
9	3.97 ± 0.24	2.46	4.02 ± 0.21	2.49	2.52 ± 0.05	2.48
11	3.83 ± 0.07	3.75	3.61 ± 0.23	3.88	2.57 ± 0.05	3.67
13	3.52 ± 0.17	4.51	3.53 ± 0.09	4.67	2.42 ± 0.16	4.42
15	3.56 ± 0.25	4.99	3.30 ± 0.07	5.07	2.48 ± 0.37	5.4
17	2.00 ± 0.89	5.54	2.13 ± 1.53	5.37	2.56 ± 0.13	4.97

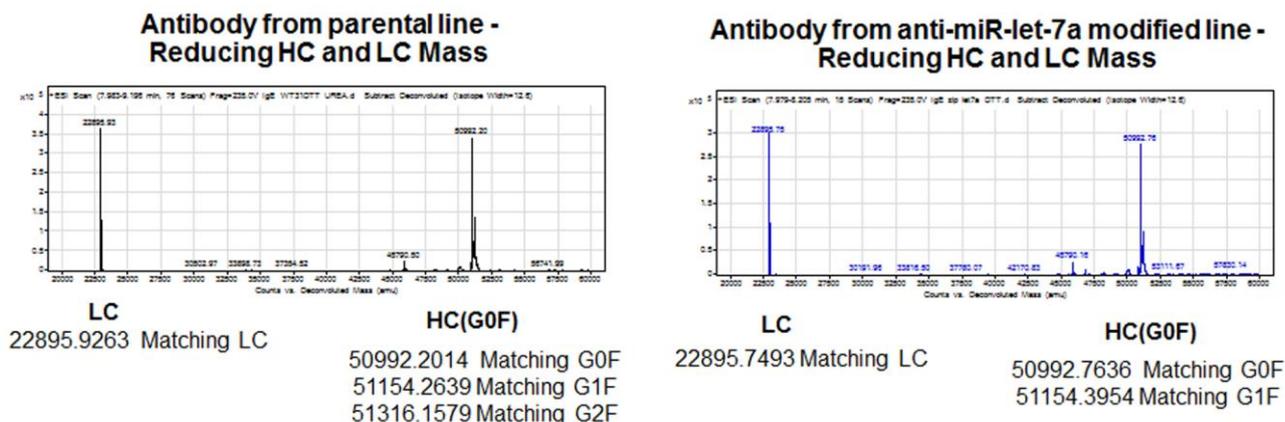


A



B

Supplementary Figure 1 Lentiviral vectors expressing miRs and anti-miRs effectively transduce Ab-producing cell lines  
 Note: CHO cells were transduced with lentiviral vectors over-expressing miR-10a, miR-21, anti-miR let-7a, -16, -101 or -145 or vector controls at an MOI of 2-20. Cells were selected in 5ug/mL Puromycin. miR-modified cultures were analyzed for GFP or RFP expression to verify effective transduction. (A) is a representative FACS histogram showing a 2 log shift in fluorescence values (RFP) in CHO cells transduced with lentivirus compared to parental cells, while (B) shows a representative photomicrograph (CHO cells transduced with a lentivector expressing an anti-miR and GFP) indicating transduction efficiencies approach 100%



Supplementary Figure 2 Mass spectrometry analysis confirms Ab fidelity in miR-modified lines compared to parental cultures  
 Note: 2 g purified antibody from miR or anti-miR-modified lines was reduced and assessed by reverse phase LC/MS for equivalence to parental lines in fidelity and integrity. Shown is a representative deconvoluted ESI mass spectra of a monoclonal antibody from the parental cell line (left) and from the anti-miR let-7a transduced cell line (right)